



U.S. Department
of Transportation

**Research and
Special Programs
Administration**

400 Seventh Street, S.W.
Washington, D.C. 20590

AUG 22 2001

DOT-E 10517
(SIXTH REVISION)

EXPIRATION DATE: October 31, 2002

(FOR RENEWAL, SEE 49 CFR § 107.109)

1. GRANTEE: ONDEO Nalco Company
Naperville, IL
(Former Grantee: Nalco Chemical Company)

(See Appendix A to this document for a list of additional grantees)

2. PURPOSE AND LIMITATION:

a. This exemption authorizes the transportation in commerce of those hazardous materials authorized for transportation in DOT Specification 57 portable tanks and UN31A Intermediate Bulk Containers (IBCs) which are retested at least once every five years. This exemption provides no relief from any Hazardous Materials Regulation (HMR) other than as specifically stated herein.

b. The safety analyses performed in development of this exemption only considered the hazards and risks associated with transportation in commerce.

3. REGULATORY SYSTEM AFFECTED: 49 CFR Parts 106, 107 and 171-180.
4. REGULATIONS FROM WHICH EXEMPTED: 49 CFR §§ 173.32(e)(1)(ii) and 180.352(b)(1) and (2) in that the retest period is every 2.5 years, except as specified herein.
5. BASIS: This exemption is based on the application of Nalco Chemical Company dated October 27, 2000, submitted in accordance with § 107.109 and a supplemental letter from ONDEO Nalco Company dated July 31, 2001.

6. HAZARDOUS MATERIALS (49 CFR § 172.101): **AUG 22 2001**

Proper Shipping Name/ Hazardous materials description	Hazard Class/ Division	Identi- fication Number	Packing Group
Those hazardous materials authorized for transportation in DOT Specification 57 portable tanks and UN31A IBCs	As appropriate	As appropriate	As appropriate

7. SAFETY CONTROL MEASURES: Prescribed packagings are DOT Specification 57 portable tanks and a UN31A IBC constructed, tested and operated as described within the petitioner's application. The material of construction is 10 gauge T304 or T316L stainless steel. The packagings will be of a 200 or 400 gallon capacity. The following safety control measures will apply to the use of these packagings:
- The packagings are designed and constructed for liquids having a density of 16.2 pounds/gallon. Each packaging may not contain a liquid having a maximum density that exceeds 11 pounds/gallon.
 - Only packagings specifically authorized by serial number for shipments of a product will be filled with the product as specified within the application.
 - The packagings are authorized to be filled only by Nalco personnel in Nalco facilities.
 - The packagings must pass the internal and external inspection procedure outlined in the application prior to each refilling.
 - The packagings must be maintained in the controlled use, transportation and distribution as outlined in the application.
 - TESTING: Each packaging must be retested and reinspected at least once every five years as prescribed in § 173.32(e) for DOT 57 portable tanks and § 180.352(b)(1) and (2) for UN31A IBCs as appropriate.

8. SPECIAL PROVISIONS:

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- a. Each packaging must be marked "DOT-E 10517" in the same manner prescribed in § 173.32(e)(3) for marking of the retest date.
- b. A person who is not a holder of this exemption who receives a package covered by this exemption may reoffer it for transportation provided no modifications or changes are made to the package and it is reoffered for transportation in conformance with this exemption and the HMR.
- c. A current copy of this exemption must be maintained at each facility where the package is offered or reoffered for transportation.

9. MODES OF TRANSPORTATION AUTHORIZED: Motor vehicle, rail freight, cargo vessel.10. MODAL REQUIREMENTS: A current copy of this exemption must be carried aboard each motor vehicle and cargo vessel used to transport packages covered by this exemption.11. COMPLIANCE: Failure by a person to comply with any of the following may result in suspension or revocation of this exemption and penalties prescribed by the Federal hazardous materials transportation law, 49 U.S.C. 5101 et seq:

- o All terms and conditions prescribed in this exemption and the Hazardous Materials Regulations, 49 CFR Parts 171-180.
- o Registration required by § 107.601 et seq., when applicable.

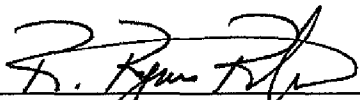
Each "Hazmat employee", as defined in § 171.8, who performs a function subject to this exemption must receive training on the requirements and conditions of this exemption in addition to the training required by §§ 172.700 through 172.704.

No person may use or apply this exemption, including display of its number, when the exemption has expired or is otherwise no longer in effect.

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12. REPORTING REQUIREMENTS: The carrier is required to report any incident involving loss of packaging contents or packaging failure to the Associate Administrator for Hazardous Materials Safety (AAHMS) as soon as practicable. (Sections 171.15 and 171.16 apply to any activity undertaken under the authority of this exemption.) In addition, the holder(s) of this exemption must inform the AAHMS, in writing, of any incidents involving the package and shipments made under the terms of this exemption.

Issued in Washington, D.C.:


Robert A. McGuire
Associate Administrator for
Hazardous Materials Safety

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(DATE)

Address all inquiries to: Associate Administrator for Hazardous Materials Safety, Research and Special Programs Administration, Department of Transportation, Washington, D.C. 20590.
Attention: DHM-31.

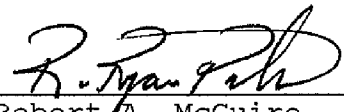
The original of this exemption is on file at the above office. Photo reproductions and legible reductions of this exemption are permitted. Any alteration of this exemption is prohibited.

PO: ALB

~~AUG 22 2001~~

The following are hereby granted party status to this exemption based on their application(s) submitted in accordance with § 107.107 or § 107.109, as appropriate:

Company Name City/State	Application Date	Issue Date	Expiration Date
ONDEO Nalco Energy Services, L.P. (Former Grantee: Nalco Chemical Company/Exxon Energy Chemicals, L.P.) Sugar Land, TX	7/31/2001	AUG 22 2001	10/31/2002


For Robert A. McGuire
Associate Administrator for
Hazardous Materials Safety